



(19)

(11) Publication number: **06222749**

Generated Document.

PATENT ABSTRACTS OF JAPAN

(21) Application number: **05009534**

(51) Intl. Cl.: **G09G 5/32** G08B 23/00 G09G 5/00
G09G 5/40

(22) Application date: **22.01.93**

(30) Priority:

(43) Date of application publication: **12.08.94**

(84) Designated contracting states:

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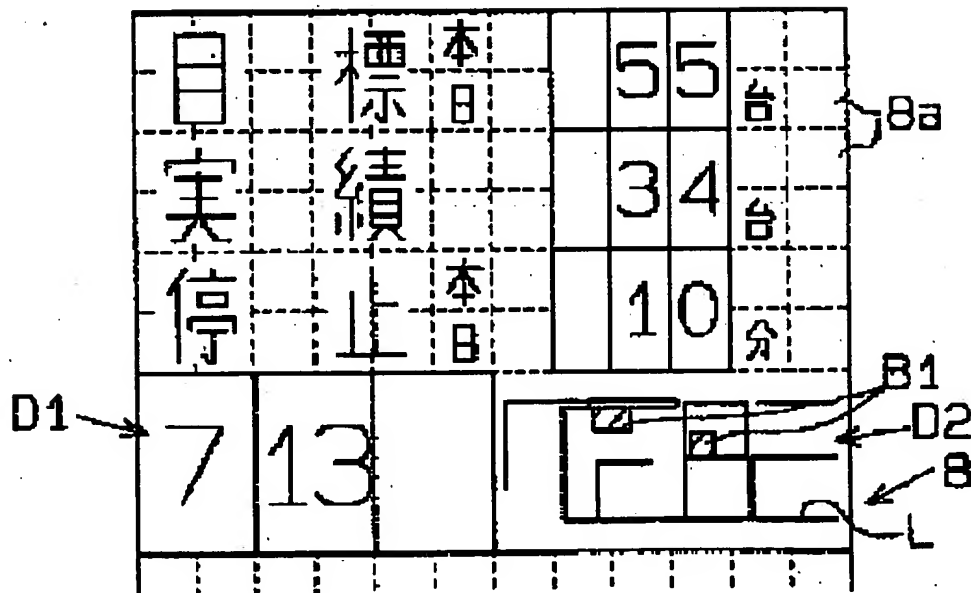
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(54) 'ANDON' INFORMATION DISPLAY DEVICE

(57) Abstract:

PURPOSE: To immediately detect the position of a process where abnormality occurs by viewing the display of an 'Andon' (an electrical board which lights up to show the current state of work operations) information display device even for a person knows no production line well.

CONSTITUTION: A programable controller, a control personal computer and an operation control personal computer are connected with a network, and an LED display is connected to the control personal computer. By the control personal



computer, the 'Andon' information is displayed on the LED display on the basis of an abnormality data signal from the programable controller. A process number display part D1 and a production line display part D2 are provided in the display part 8 of the LED display. A process number while occurring the abnormality is displayed on the process number display part D1 and the outline figure of the production line is displayed on the production line display part D2. The position of the process where the abnormality is occurring displayed in the outline figure as a block B1 together with a line L showing the production line in the production line display part D2.

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